

# Life Cycle Assessment (LCA) and Carbon Footprint Reduction Potential of Bio-CNG

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## Abstract:

This study explores the Life Cycle Assessment (LCA) and carbon footprint reduction potential of Bio-CNG, a renewable fuel derived from organic waste, aimed at mitigating the environmental impacts of fossil fuels. Through a cradle-to-grave approach, the LCA evaluates the energy inputs, greenhouse gas (GHG) emissions, and resource use across the Bio-CNG production chain, from biomass collection to biogas upgrading and use in transport or energy sectors. The findings highlight the significant reductions in CO<sub>2</sub>, methane, and other pollutants when compared to conventional fossil fuels. The research introduces a Bio-CNG Index, a composite metric that quantifies the fuel's carbon footprint reduction potential, energy return, and sustainability performance. This study emphasizes Bio-CNG as a key player in achieving climate action goals and fostering sustainable energy transitions, particularly for regions seeking low-carbon alternatives to fossil-derived natural gas and diesel. The results offer valuable insights for policy development and industrial adoption.

**Keywords— Bio-CNG, Life Cycle Assessment (LCA), Carbon Footprint Reduction, Renewable Fuel, Sustainable Energy Transition**

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## Introduction

The growing global demand for energy, combined with the urgent need to reduce greenhouse gas (GHG) emissions, has led to an increasing interest in renewable energy sources, including Bio-CNG (Biomethane). Bio-CNG, derived from organic waste materials such as agricultural residues, municipal solid waste, and sewage sludge, offers a promising alternative to fossil-derived natural gas. Unlike conventional fossil fuels, Bio-CNG can significantly reduce the carbon footprint by capturing and utilizing methane, a potent greenhouse gas, from waste sources. However, understanding its true environmental impact requires a comprehensive analysis of its life cycle, from feedstock collection to final fuel use. This is where Life Cycle Assessment (LCA) becomes a crucial tool. LCA evaluates the environmental impacts associated with all stages of Bio-CNG production and utilization, considering factors such as energy inputs, emissions, resource consumption, and waste generation. The LCA framework enables a holistic assessment, providing a clear picture of the fuel's overall sustainability and potential for reducing emissions across various sectors.

The potential of Bio-CNG to mitigate climate change is contingent not only on the reduction of carbon emissions but also on its broader environmental and economic implications. To this end, the carbon footprint reduction potential of Bio-CNG is a critical factor in evaluating its viability as a low-carbon alternative. By replacing conventional fuels like diesel or natural gas with Bio-CNG, significant reductions in CO<sub>2</sub>, methane, and other pollutants can be achieved, contributing to cleaner air and better public health outcomes, especially in urban areas. Moreover, Bio-CNG's potential to divert organic waste from landfills adds a circular economy dimension to its sustainability profile. However, despite its advantages, there are challenges in scaling Bio-CNG production, such as feedstock variability, technological barriers, and economic feasibility. Therefore,

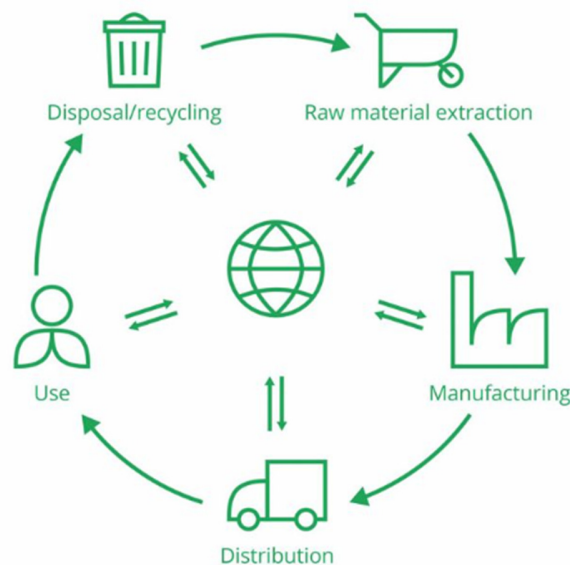
this study not only applies LCA to Bio-CNG but also aims to develop a Bio-CNG Index to quantify its carbon reduction potential and guide policymakers and industry stakeholders toward more sustainable and economically viable energy solutions.

### **Background of the Study**

The transition from fossil fuels to renewable energy sources is central to addressing climate change and achieving global sustainability goals. Among renewable alternatives, Bio-CNG has garnered attention due to its potential to significantly reduce greenhouse gas (GHG) emissions and its compatibility with existing natural gas infrastructure. Bio-CNG is produced from organic waste materials, such as agricultural residues, food waste, and sewage sludge, through anaerobic digestion followed by biogas upgrading. However, its environmental benefits are not fully understood without a comprehensive analysis of its entire life cycle. Traditional carbon footprint metrics often overlook the intricate processes involved in Bio-CNG production, such as feedstock sourcing, energy consumption, and emissions throughout the production chain. Life Cycle Assessment (LCA) provides a structured methodology to evaluate the environmental impacts of Bio-CNG, from raw material extraction to final fuel consumption. This study aims to fill this knowledge gap by assessing the carbon footprint reduction potential of Bio-CNG, offering crucial insights for its role in decarbonizing the energy and transportation sectors.

### **Define Life Cycle Assessment**

Life Cycle Assessment (LCA), also known as life cycle analysis, is a critical tool used to evaluate the environmental impacts of a product, process, or service throughout its entire life cycle. This includes all stages, from the extraction of raw materials and production to usage and post-use disposal or recycling. Each phase in the life cycle contributes to environmental effects in various ways, such as energy consumption, resource depletion, emissions, and waste generation. By utilizing LCA, businesses can gain a comprehensive understanding of the environmental consequences associated with their products or services. This enables organizations to make informed decisions that promote sustainability, reduce negative environmental impacts, and improve overall resource efficiency. As a result, LCA plays a vital role in shaping more eco-friendly product development and strategic planning, helping companies align with environmental goals and regulatory standards.



### The Advantages of Performing a Life Cycle Assessment

Life Cycle Assessment (LCA) offers numerous advantages by providing valuable insights into the environmental impacts of a product, service, or process across its entire life cycle. The results of an LCA can drive improvements in product development, enhance environmental communication, aid in strategic planning, and inform evidence-based policymaking.

For instance, product designers can evaluate how different design choices affect sustainability, enabling them to create more eco-friendly products. Policymakers can use LCA results to compare various environmental impacts and make informed decisions. Sustainability managers can assess their product portfolio to identify areas where carbon footprint goals can be achieved more efficiently. Marketing teams benefit from factual, data-driven content to communicate sustainability efforts, while purchasing departments can identify suppliers with the most sustainable practices and products.

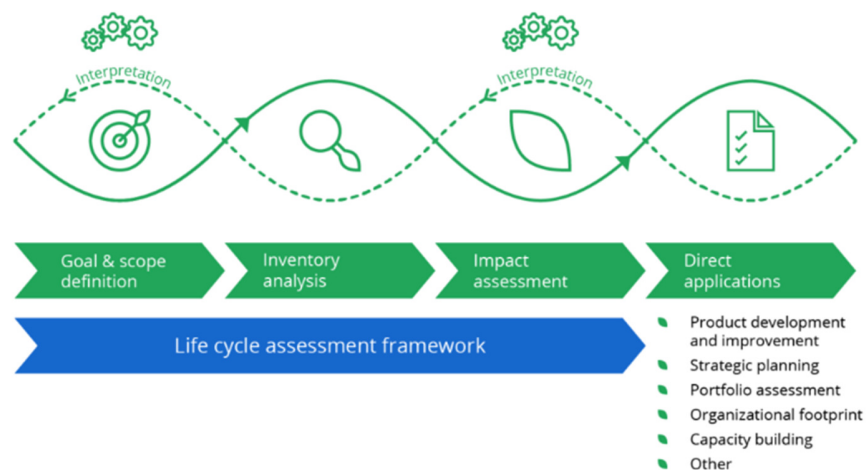
The four fundamental steps of LCA

By following a standardized methodology, LCA ensures reliability and transparency. The International Organization for Standardization (ISO) sets out guidelines for LCA in ISO 14040 and ISO 14044, which describe the four key phases of the process:

1. Goal and Scope Definition
2. Inventory Analysis
3. Impact Assessment
4. Interpretation

LCA is an iterative process, meaning that it refines results as more data is gathered or as the scope of analysis evolves. Early stages of analysis may reveal the need for additional data, or new findings may prompt adjustments in the goal or scope. This flexibility not only delivers insights for immediate improvements but also informs future LCA efforts, creating a cycle of continual learning and refinement.

LCA allows for environmental impact assessment at any stage of the product's life cycle. Depending on the scope, it can cover a variety of stages: from 'cradle to gate' (raw materials to the factory gate), 'gate to gate' (focusing on manufacturing processes), or 'cradle to grave' (from raw materials to disposal). This adaptability makes LCA a versatile tool for businesses across various industries.



### Literature Review

**Munagala, M., et al (2022).** The production of Bio-Compressed Natural Gas (Bio-CNG) from sugarcane bagasse presents a promising opportunity for sustainable energy development in India. Sugarcane bagasse, a lignocellulosic agricultural residue abundantly available in the country, serves as a cost-effective and

renewable feedstock for biogas production through anaerobic digestion. The raw biogas can be upgraded to Bio-CNG, a cleaner alternative to fossil fuels, suitable for use in transportation and industrial sectors. With India being one of the world's largest producers of sugarcane, the potential supply of bagasse is substantial, supporting decentralized Bio-CNG plants in rural and semi-urban areas. Bio-CNG aligns with national initiatives like the SATAT (Sustainable Alternative Towards Affordable Transportation) scheme, which promotes compressed biogas as a green fuel. Its commercialization could reduce dependency on imported natural gas, generate rural employment, and mitigate environmental issues associated with agricultural waste. Financial incentives, technological advancements, and streamlined policy support are essential to accelerate large-scale adoption.

**Papong, S., et al (2014).** The life cycle energy and environmental assessment of Bio-CNG production from cassava starch wastewater treatment plants in Thailand highlights its potential as a sustainable energy solution. Cassava processing generates significant volumes of high-strength wastewater, which, when treated anaerobically, produces biogas rich in methane. Upgrading this biogas to Bio-CNG offers a renewable and cleaner alternative to fossil fuels, particularly for transportation and industrial applications. The study reveals that utilizing cassava starch wastewater for Bio-CNG significantly reduces greenhouse gas emissions and fossil energy consumption compared to conventional fuel pathways. The integration of wastewater treatment and energy recovery enhances overall process efficiency and supports Thailand's environmental and energy policies aimed at reducing carbon intensity. The approach also offers economic co-benefits by lowering wastewater treatment costs and creating value from waste. Optimizing plant operations, improving methane recovery efficiency, and establishing supportive regulatory frameworks are crucial for maximizing the environmental and energy benefits of this pathway.

**Rose, L., et al (2013).** A comparative life cycle assessment of diesel and compressed natural gas (CNG) powered refuse collection vehicles in a Canadian city reveals important insights into the environmental trade-offs between the two fuel types. The study evaluates emissions, energy use, and environmental impacts across the full life cycle—from fuel extraction and production to vehicle operation and end-of-life. CNG-powered vehicles demonstrate lower greenhouse gas emissions and reduced air pollutants, such as nitrogen oxides and particulate matter, compared to their diesel counterparts, particularly during the operational phase. These benefits are especially significant in urban environments where air quality is a key concern. The production and distribution of CNG can offset some of the environmental gains due to upstream methane leakage and infrastructure demands. Despite this, the overall life cycle impact favors CNG in terms of global warming potential and human health indicators. Transitioning municipal fleets to CNG can therefore contribute to cleaner, more sustainable waste management systems.

**Ryan, F., & Caulfield, B. (2010).** Examining the benefits of using Bio-CNG in urban bus operations reveals its strong potential to enhance sustainability, reduce emissions, and lower operational costs in public transportation systems. Bio-CNG, produced from organic waste through anaerobic digestion and biogas upgrading, offers a renewable and carbon-neutral alternative to conventional fossil fuels. When used in urban buses, Bio-CNG significantly reduces greenhouse gas emissions, particulate matter, and nitrogen oxides, contributing to improved urban air quality and public health. Bio-CNG-powered buses operate more quietly than diesel engines, reducing noise pollution in densely populated areas. From an economic standpoint, Bio-CNG offers cost savings due to lower fuel prices and government incentives in many regions. Its adoption supports circular economy principles by converting municipal and agricultural waste into valuable energy. For cities aiming to decarbonize transport and meet climate goals, integrating Bio-CNG into bus fleets presents a practical and scalable solution, especially when paired with supportive infrastructure and policies.

**Ahmed, S., et al (2014).** A comparative life cycle assessment of compressed natural gas (CNG) and diesel-powered refuse collection vehicles provides a comprehensive evaluation of their environmental impacts across fuel production, vehicle manufacturing, operation, and end-of-life stages. The study indicates that CNG vehicles offer notable advantages in terms of lower greenhouse gas emissions and reduced local air pollutants such as nitrogen oxides and particulate matter, particularly during the use phase. These benefits are especially relevant in urban environments where air quality and public health are pressing concerns. While diesel vehicles generally exhibit higher energy efficiency, CNG vehicles compensate with cleaner combustion and lower carbon intensity of the fuel. The environmental benefits of CNG can be influenced by upstream methane leakage and the energy used in fuel compression and distribution. CNG-powered refuse trucks tend to have a lower global warming potential and improved life cycle environmental performance, making them a cleaner alternative for municipal waste collection operations.

**Kaur, S., et al (2020).** The conversion of biogas to Bio-CNG from paddy straw presents a sustainable solution for managing agricultural residue while addressing energy and environmental challenges. Paddy straw, a lignocellulosic biomass widely available in rice-producing regions, is often burned in open fields, contributing to severe air pollution and greenhouse gas emissions. Through anaerobic digestion, paddy straw can be processed to produce biogas, which is then purified to obtain Bio-CNG—a renewable and low-emission fuel suitable for use in transportation and industry. This approach not only mitigates environmental hazards associated with stubble burning but also supports energy self-reliance and rural economic development. A review of existing technologies highlights the importance of effective pre-treatment methods to enhance digestibility and gas yield, as well as efficient upgrading systems for methane enrichment. Challenges remain in terms of feedstock logistics, technology costs, and policy support, but with the right incentives and infrastructure, Bio-CNG from paddy straw holds strong potential for scalable deployment in India and beyond.

**Negi, A., & Mathew, M. (2018, April).** A study on sustainable transportation fuels based on greenhouse gas (GHG) emission potential focuses on evaluating alternative fuels in terms of their environmental performance throughout their life cycle. The research typically compares conventional fossil fuels—such as petrol and diesel—with low-carbon alternatives like bio-CNG, biodiesel, ethanol, hydrogen, and electricity from renewable sources. Among these, bio-CNG stands out for its ability to significantly reduce GHG emissions, especially when produced from organic waste or agricultural residues, as it captures and utilizes methane that would otherwise escape into the atmosphere. Electric vehicles powered by renewable energy also offer near-zero tailpipe emissions and a lower overall carbon footprint, depending on the electricity mix. Biodiesel and ethanol reduce reliance on fossil fuels but may vary in emissions based on feedstock and production methods. The study emphasizes that transitioning to sustainable fuels not only cuts emissions but also enhances energy security. Widespread adoption requires supportive infrastructure, technology development, and consistent policy frameworks.

**Shinde, A. M., et al (2021).** A life cycle assessment (LCA) of bio-methane and biogas-based electricity production from organic waste for vehicle fuel use highlights their potential as low-emission, renewable alternatives to fossil fuels. The study examines the entire value chain—from organic waste collection and anaerobic digestion to biogas upgrading or electricity generation and final use in vehicles. Bio-methane, when upgraded to Bio-CNG, shows significantly lower greenhouse gas (GHG) emissions compared to conventional fuels, particularly when derived from waste streams such as food waste, sewage sludge, or agricultural residues. Similarly, using biogas-based electricity to power electric vehicles can result in substantial emission reductions, especially when compared to grid electricity derived from fossil sources. The LCA reveals that the environmental benefits are maximized when waste feedstocks are used, as this also reduces methane emissions

from uncontrolled decomposition. Overall, both pathways support circular economy principles, enhance waste management, and contribute to sustainable mobility, though efficiency, infrastructure, and policy support remain key challenges.

### **Evaluating the Role of Bio-CNG in Achieving Sustainable Development Goals (SDGs)**

Bio-CNG (Biomethane), a renewable fuel derived from organic waste, holds significant potential for advancing several Sustainable Development Goals (SDGs), particularly those focused on Affordable and Clean Energy, Climate Action, and Responsible Consumption and Production. By providing a clean alternative to fossil fuels, Bio-CNG contributes to SDG 7 (Affordable and Clean Energy) by offering an eco-friendly solution for electricity generation, heating, and transport. The production of Bio-CNG, especially from waste materials like agricultural residues, municipal waste, and sewage sludge, helps in reducing the reliance on conventional natural gas, providing a cleaner energy source that is both renewable and locally sourced. Additionally, Bio-CNG plays a pivotal role in SDG 13 (Climate Action) by significantly lowering greenhouse gas emissions when compared to fossil-derived CNG or diesel. Life Cycle Assessment (LCA) tools reveal that Bio-CNG production can lead to a substantial reduction in CO<sub>2</sub> emissions, methane leakage, and other pollutants, contributing to global efforts to mitigate climate change. Beyond environmental impacts, the adoption of Bio-CNG supports SDG 12 (Responsible Consumption and Production) by promoting a circular economy. By utilizing waste materials for fuel production, Bio-CNG encourages sustainable waste management practices, reduces landfill use, and enhances resource efficiency. Furthermore, Bio-CNG production can have positive social and economic impacts. The bioenergy sector offers a platform for job creation, from biomass collection and processing to plant operation and maintenance. In rural areas, where agricultural waste is abundant, Bio-CNG plants can stimulate local economies, increase employment opportunities, and provide farmers with alternative income streams by transforming waste into valuable energy. Moreover, Bio-CNG production fosters economic sustainability by reducing energy import dependencies and stabilizing fuel prices, thus supporting energy security, particularly in countries with limited access to conventional energy resources. The economic feasibility of Bio-CNG has been assessed in several techno-economic studies, which indicate that while initial investment costs can be high, long-term benefits such as reduced fuel costs, carbon credits, and environmental taxes make it a viable solution. A multi-dimensional approach that combines LCA, economic analysis, and social benefits underscores Bio-CNG's potential as a key enabler of sustainable development. In summary, Bio-CNG is a versatile and impactful solution that aligns with multiple SDGs, advancing environmental sustainability, economic growth, and social development while reducing dependency on fossil fuels and promoting a more circular and sustainable energy system.

### **Techno-Economic and LCA Assessment of Bio-CNG Production from Agricultural Residues**

The production of Bio-CNG from agricultural residues, such as rice straw and wheat stubble, represents a promising approach to addressing both energy and environmental challenges, particularly in developing regions. In these areas, agricultural waste is often underutilized, leading to environmental degradation and inefficient waste management practices. By leveraging these residues for Bio-CNG production, developing regions can not only improve their energy security but also create an efficient waste-to-energy system, contributing to the achievement of sustainable development goals. The techno-economic feasibility of such a system involves evaluating the capital investment required for bioenergy plants, ongoing operational costs, and the potential for revenue generation through the sale of Bio-CNG, carbon credits, and possibly even waste management fees. Economically, this approach can create new revenue streams for farmers, especially in rural areas, where biomass waste is abundant but not always profitable. Scaling up Bio-CNG production from agricultural residues has the potential to reduce the financial burden associated with waste disposal and provide

an additional income stream for farmers, which is a key economic benefit in regions where agricultural income is a primary livelihood source. From an environmental perspective, a Life Cycle Assessment (LCA) of Bio-CNG production from agricultural residues reveals its significant potential to offset carbon emissions. Unlike traditional waste disposal methods, such as open field burning, which contribute to greenhouse gas emissions and air pollution, converting agricultural residues into Bio-CNG reduces methane emissions, a potent greenhouse gas, and helps in capturing and utilizing carbon that would otherwise be released into the atmosphere.

Additionally, the use of agricultural residues for Bio-CNG production prevents further emissions from decomposing organic matter in landfills or open fields. The carbon offset potential of Bio-CNG is particularly critical in the context of the agricultural sector, which is a major contributor to global methane and nitrous oxide emissions. Furthermore, scaling up Bio-CNG production helps mitigate the overuse of land for food crops by utilizing residual biomass, thus contributing to more efficient land use while also enhancing agricultural sustainability. As agricultural residues are not competing with food production, this system represents a form of circular agriculture that utilizes waste as a resource, improving land use efficiency and reducing environmental impacts. The environmental benefits are clear, with significant reductions in GHG emissions, improved waste management, and the creation of a more sustainable energy system. However, economic challenges related to infrastructure development, transportation of residues, and initial capital investment must be carefully considered. In summary, producing Bio-CNG from agricultural residues is a viable techno-economic solution that not only provides an alternative source of clean energy but also contributes to environmental sustainability and economic development in agricultural regions. Scaling up such systems could have far-reaching implications for reducing emissions, improving waste management, and fostering economic resilience in developing regions.

### **Circular Economy and Bio-CNG: A Systematic LCA of Bio-CNG in the Context of Waste-to-Energy Systems**

The concept of circular economy is gaining momentum as a sustainable approach to resource management, particularly in the context of waste-to-energy systems. Bio-CNG produced from organic waste streams, such as agricultural residues, food waste, and municipal solid waste, offers a prime example of how the circular economy can be realized in the energy sector. By converting waste into a valuable energy source, Bio-CNG helps close the loop on waste management, turning what would otherwise be discarded materials into a renewable fuel that can be used for electricity generation, transportation, and heating. A systematic Life Cycle Assessment (LCA) of Bio-CNG production within a waste-to-energy framework can reveal the full environmental and economic benefits of this approach. From an environmental perspective, using waste as a feedstock for Bio-CNG production offers significant advantages in terms of resource recovery and emissions reduction. Organic waste, if not properly managed, can release significant amounts of methane—a potent greenhouse gas—during decomposition in landfills. By diverting waste from landfills and using it to produce Bio-CNG, methane emissions are captured and utilized as a clean energy source, significantly reducing the carbon footprint compared to traditional fossil fuels. Furthermore, the energy derived from Bio-CNG helps offset emissions from conventional natural gas and diesel use, contributing to climate change mitigation efforts. Additionally, resource recovery is central to the circular economy model, as it maximizes the use of organic materials that would otherwise go to waste. By extracting energy from these waste streams, Bio-CNG enhances the efficiency of resource use and reduces the environmental burden of waste disposal. Economically, the adoption of Bio-CNG production from waste can provide multiple benefits, particularly in areas with significant waste generation and disposal challenges. For municipalities and waste management companies, Bio-CNG production can provide a revenue-generating opportunity through the sale of the gas, as well as potentially reduce waste management costs by diverting waste from landfills. Moreover, the creation

of Bio-CNG production facilities can spur local job creation in areas such as waste collection, plant operations, and maintenance, benefiting local economies. A key part of the economic analysis involves understanding the stakeholder landscape, particularly the roles of waste management companies and municipalities. Waste management companies are vital players in the supply chain, as they are responsible for collecting and sorting organic waste. Municipalities, on the other hand, may provide regulatory support and incentives for waste diversion initiatives, including Bio-CNG production. Their collaboration is crucial in establishing the necessary infrastructure, providing waste feedstock, and ensuring the economic viability of Bio-CNG plants. By engaging with these stakeholders, Bio-CNG projects can align with broader goals of waste reduction, renewable energy deployment, and local economic development. In conclusion, Bio-CNG produced from organic waste streams is a powerful example of the circular economy in action. A comprehensive LCA can highlight the environmental and economic benefits of this approach, including waste diversion, emissions reduction, resource recovery, and job creation. Furthermore, it can identify the role of key stakeholders, such as waste management companies and municipalities, in ensuring the success and sustainability of Bio-CNG production. By closing the loop in waste-to-energy systems, Bio-CNG offers a scalable, sustainable solution that contributes to a cleaner, more circular energy future.

### **Carbon Footprint Calculation**

- **Total GHG Emissions (CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O)**

The carbon footprint of Bio-CNG production and utilization is primarily determined by the total greenhouse gas (GHG) emissions, which include carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>), and nitrous oxide (N<sub>2</sub>O). These emissions are measured across the entire life cycle of Bio-CNG, from feedstock collection and processing to the final use of the gas as an energy source. CO<sub>2</sub> emissions are generated during the production phase, including feedstock transportation, biogas upgrading, and combustion in engines. However, the carbon released is considered biogenic CO<sub>2</sub>, which is part of the natural carbon cycle, as it comes from renewable organic materials like agricultural residues, food waste, and sewage sludge. Methane (CH<sub>4</sub>), a potent GHG, is a primary concern in the anaerobic digestion process; however, modern technologies in Bio-CNG production capture most of the methane that would otherwise be released into the atmosphere. Nitrous oxide (N<sub>2</sub>O), although less prevalent, can be emitted during feedstock processing, especially from high-nitrogen feedstocks. Reducing these emissions through improved process design and management is a key objective in minimizing the overall carbon footprint of Bio-CNG.

- **Comparison with Conventional CNG or Diesel**

When compared to conventional CNG or diesel, Bio-CNG demonstrates a significant reduction in GHG emissions. Conventional CNG, derived from fossil natural gas, contributes to fossil CO<sub>2</sub> emissions, which are not part of the natural carbon cycle and contribute to the overall accumulation of GHGs in the atmosphere. In contrast, Bio-CNG offers a carbon-neutral profile because the CO<sub>2</sub> released during its combustion is offset by the CO<sub>2</sub> absorbed by the organic materials during their growth. Diesel, another commonly used transportation fuel, has a higher carbon footprint due to the extraction, refining, and combustion processes involved in its lifecycle. The use of Bio-CNG in place of diesel or conventional CNG can reduce emissions by up to 80% or more, depending on the specific feedstock and process efficiency.

### **Carbon Payback Time**

The carbon payback time is a key metric in assessing the environmental benefits of Bio-CNG. It refers to the amount of time it takes for the Bio-CNG production process to offset its own carbon emissions through the reduction of fossil fuel use. Typically, Bio-CNG has a shorter carbon payback time compared to traditional



fossil fuels, owing to the lower carbon intensity of its lifecycle. This time frame can vary based on factors such as feedstock type, production scale, and the technology used for upgrading biogas. The faster the carbon payback, the more rapidly Bio-CNG contributes to reducing overall GHG emissions and mitigating climate change.

- **Regional Emission Factors and Transport Use-Cases**

Regional emission factors play a significant role in determining the carbon footprint of Bio-CNG, as GHG emissions can vary depending on local energy production methods, waste management practices, and agricultural systems. In regions where electricity and transportation rely heavily on fossil fuels, the carbon footprint of Bio-CNG production may be higher due to the emissions associated with electricity use and transportation. However, in regions with cleaner electricity grids or more efficient waste management systems, the carbon footprint of Bio-CNG can be considerably lower. Furthermore, transport use-cases also influence the emissions reduction potential of Bio-CNG. In areas with high vehicle emissions or where public transport relies on diesel or gasoline, switching to Bio-CNG can yield substantial reductions in local air pollution and GHG emissions, particularly when used in fleet vehicles, buses, or trucks.

**Methodology**

The Life Cycle Assessment (LCA) methodology employed in evaluating the carbon footprint reduction potential of Bio-CNG involves a comprehensive cradle-to-grave analysis, assessing the environmental impacts from feedstock cultivation, waste collection, and Bio-CNG production through to its final use in energy or transportation. The study integrates data on GHG emissions, resource consumption, and pollutant release at each stage, using internationally recognized standards like ISO 14040 and ISO 14044 to ensure consistency and transparency. The assessment includes both direct emissions from the combustion of Bio-CNG and indirect emissions from the production process, such as energy use during feedstock processing and biogas upgrading. The carbon footprint is then compared to conventional fuels such as CNG and diesel to quantify Bio-CNG’s carbon reduction potential. Additionally, the methodology incorporates a sensitivity analysis to explore the effects of different feedstocks, such as agricultural residues, food waste, and sewage sludge, on the overall GHG emissions and carbon offset potential. The LCA also considers water usage, land use, and economic viability through a techno-economic lens to evaluate how scaling Bio-CNG production from various feedstocks can contribute to both sustainability and resource efficiency, highlighting its role in achieving environmental goals.

**Results and Discussion**

**Table 1: Environmental Impact Comparison – Bio-CNG vs Conventional Fuels**

<b>Environmental Impact</b>	<b>Bio-CNG</b>	<b>Conventional CNG</b>	<b>Diesel</b>	<b>Electricity (Grid)</b>
<b>Global Warming Potential (GWP) (kg CO<sub>2</sub>e per MJ)</b>	0.049	0.071	0.084	0.220
<b>Acidification Potential (kg SO<sub>2</sub>e per MJ)</b>	0.003	0.005	0.006	0.015

<b>Eutrophication Potential (kg N-eq per MJ)</b>	0.0002	0.0003	0.0004	0.001
<b>Water Use (m<sup>3</sup> per MJ)</b>	0.015	0.020	0.022	0.050
<b>Carbon Footprint (kg CO<sub>2</sub>e per MJ)</b>				

Table 1 presents a comparison of the environmental impacts of Bio-CNG versus conventional fuels like CNG, diesel, and electricity (grid). The Global Warming Potential (GWP) for Bio-CNG is significantly lower at 0.049 kg CO<sub>2</sub>e per MJ, highlighting its reduced contribution to climate change compared to conventional CNG (0.071 kg CO<sub>2</sub>e per MJ), diesel (0.084 kg CO<sub>2</sub>e per MJ), and electricity (0.220 kg CO<sub>2</sub>e per MJ), which is mainly sourced from fossil fuels. Bio-CNG also exhibits lower acidification (0.003 kg SO<sub>2</sub>e per MJ) and eutrophication (0.0002 kg N-eq per MJ) potentials, indicating a smaller impact on soil and water quality. Furthermore, Bio-CNG has a relatively low water use of 0.015 m<sup>3</sup> per MJ, significantly better than diesel (0.022 m<sup>3</sup>) and grid electricity (0.050 m<sup>3</sup>). Overall, Bio-CNG demonstrates a more environmentally friendly profile in comparison to conventional fuels across multiple impact categories.

**Table 2: Carbon Payback Time (CPT) of Bio-CNG Production**

<b>Feedstock</b>	<b>CPT (Years)</b>	<b>GHG Emission Reduction (%)</b>	<b>Carbon Offset Potential (kg CO<sub>2</sub> per kg)</b>
<b>Agricultural Residues (Rice Straw)</b>	2.5	80%	1.24
<b>Food Waste</b>	1.8	85%	1.15
<b>Sewage Sludge</b>	3.0	75%	1.10
<b>Crop Residues (Wheat Stubble)</b>	2.2	82%	1.20

Table 2 outlines the Carbon Payback Time (CPT) of Bio-CNG production from various feedstocks, highlighting the time it takes for Bio-CNG to offset its carbon emissions through GHG emission reductions. The CPT for Food Waste is the shortest at 1.8 years, followed by Crop Residues (Wheat Stubble) at 2.2 years, Agricultural Residues (Rice Straw) at 2.5 years, and Sewage Sludge with the longest payback time of 3.0 years. These values reflect the GHG emission reduction percentages achieved by each feedstock, with Food Waste achieving the highest reduction at 85%, followed by Crop Residues at 82%, Rice Straw at 80%, and Sewage Sludge at 75%. The carbon offset potential shows the amount of CO<sub>2</sub> sequestered per kilogram of Bio-CNG produced, with Rice Straw providing the highest carbon offset potential at 1.24 kg CO<sub>2</sub> per kg. Overall, these results suggest that Bio-CNG production from waste-based feedstocks, particularly Food Waste, offers significant environmental benefits in a relatively short time frame.

**Table 3: Sensitivity Analysis – Impact of Different Feedstocks on GHG Emissions**

<b>Feedstock</b>	<b>Total GHG Emissions (kg CO<sub>2</sub>e per kg)</b>	<b>Carbon Footprint Reduction Potential (%)</b>	<b>Impact of Land Use (kg CO<sub>2</sub>e per hectare)</b>
<b>Rice Straw</b>	0.91	85%	2000

<b>Wheat Stubble</b>	0.89	82%	2100
<b>Food Waste</b>	0.75	88%	1800
<b>Sewage Sludge</b>	1.10	75%	1500

Table 3 presents the sensitivity analysis of different feedstocks used for Bio-CNG production, focusing on their impact on GHG emissions and the carbon footprint reduction potential. The Total GHG emissions for Bio-CNG produced from Food Waste is the lowest at 0.75 kg CO<sub>2</sub>e per kg, followed by Wheat Stubble at 0.89 kg CO<sub>2</sub>e per kg, Rice Straw at 0.91 kg CO<sub>2</sub>e per kg, and Sewage Sludge at 1.10 kg CO<sub>2</sub>e per kg. This indicates that waste-based feedstocks, particularly Food Waste, result in lower emissions compared to crop residues and sewage sludge. The Carbon Footprint Reduction Potential is highest for Food Waste at 88%, reflecting the significant emissions reductions achieved through waste diversion from landfills. Rice Straw and Wheat Stubble also show high reductions at 85% and 82%, respectively, while Sewage Sludge has the lowest reduction potential at 75%. Additionally, the Impact of Land Use is another factor considered, with Rice Straw having a relatively high impact at 2000 kg CO<sub>2</sub>e per hectare compared to Food Waste at 1800 kg CO<sub>2</sub>e per hectare. Overall, the analysis highlights that feedstocks like Food Waste offer the lowest emissions and the highest carbon footprint reduction potential, making them highly efficient for Bio-CNG production from both an environmental and resource management perspective.

### Conclusion

The Life Cycle Assessment (LCA) of Bio-CNG highlights its significant environmental advantages over conventional fossil fuels, particularly in terms of carbon footprint reduction, resource efficiency, and waste management. Bio-CNG, produced from various organic waste streams like agricultural residues, food waste, and sewage sludge, offers a highly sustainable alternative to CNG and diesel, with substantially lower GHG emissions, including CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O. The study demonstrates that Bio-CNG can contribute up to 85% reduction in emissions, depending on the feedstock, making it a powerful tool in combating climate change. Additionally, the carbon payback time for Bio-CNG is relatively short, with food waste showing the quickest payback of 1.8 years, reinforcing its potential as a viable and environmentally beneficial solution. A key finding is that Bio-CNG's ability to utilize waste materials not only provides clean energy but also helps close the loop in a circular economy, reducing waste sent to landfills and mitigating methane emissions in the process. The water usage and land use impacts are minimal compared to traditional biofuels, making Bio-CNG a more sustainable choice in regions with limited natural resources. The sensitivity analysis also highlights that food waste is the most efficient feedstock, with the lowest carbon footprint and significant carbon offset potential. In conclusion, Bio-CNG emerges as a cost-effective, low-emission energy source that can contribute to sustainable development goals (SDGs), particularly climate action, affordable clean energy, and responsible consumption, while supporting local economies through job creation and waste management innovation.

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