

Transforming Business Aircraft Design for Optimal Efficiency and Comfort

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Abstract:

This paper is to investigate and develop the conceptual design parameters for a business aircraft that may serve a variety of clients, such as individuals, private organizations, and multinational conglomerates. Often smaller in size, a business jet, also known as a private jet or just bizjet, is a type of jet aircraft used for the transportation of high-net-worth people or groups of business associates. A heavy business aircraft with room for roughly ten people when all seats are occupied is what this project aims to develop. Along with meeting long-haul commercial aircraft requirements, it also strives to provide the amenities and degree of luxury one would expect from a business jet. Long-distance travel is made more efficient by the airplane and requires less fuel.

Keywords —Business Aircraft, Conceptual Design, Aerodynamics, Aircraft Structures

I. INTRODUCTION

The conceptual design phase of an aircraft a crucial stage where the foundation for innovation, functionality, and market competitiveness is laid. In the realm of business aviation, where efficiency, comfort, and style are paramount, this phase becomes even more critical. This paper presents the conceptual design of a next-generation business jet, focusing on integrating cutting-edge technology, sleek design elements, and optimal performance to meet the evolving needs of business travelers and operators.

In recent years, the business aviation sector has witnessed significant advancements driven by technological breakthroughs, changing consumer preferences, and market dynamics. This evolution has spurred a demand for aircraft that offer not only unparalleled performance and reliability but also luxurious amenities and environmental sustainability.

Aerodynamic performance, lightweight design, sturdy construction, and cutting-edge systems engineering are all combined in modern aircraft. Customers want more comfortable and

ecologically sustainable aircraft. Therefore, in order for an airplane to meet its design specification at a reasonable cost, a number of technological hurdles must be balanced. The intricate and time-consuming process of developing an airplane requires careful consideration of a number of variables and features in order to produce the best possible result. Numerous computations, logistical planning, design and practical considerations, and maintaining composure to face any obstacles head-on are all part of the design process. These are the first tasks to be completed. Before an airplane is ever built in a factory, it goes through several design iterations. The term "design process" refers to the series of actions that take place from an airplane's initial conceptualization to its actual flight. The four primary aspects of aeronautics that engineers consider are propulsion, structures and materials, stability and control, and aerodynamics.

II. DESCRIPTION

a) Weight Estimation

In the aviation industry, weight estimation is the process of figuring out an aircraft's overall weight before takeoff, including all of its parts, cargo, fuel, and any other items that are required. To make sure the aircraft works within safe parameters and conforms with legal standards, this estimation is essential. The process of estimating weight entails determining the combined weight of the airframe, engines, avionics, landing gear, and interior furnishings. In addition, consideration must be given to variables like fuel load, passenger and cargo weights, and any extra gear or provisions.

Many factors need to be considered when evaluating an aircraft's weight, such as the design, materials, cargo, fuel, and other parts. Among the different types of weight are empty weight, payload, fuel, operating components, and total weight. For accurate weight estimation, many calculations depending on specific aircraft characteristics, load distributions, and flight plans are needed.

b) Wing Loading

Wing loading is the amount of weight that a certain area of an aircraft's wing can support. It is often expressed in units such as pounds per square foot or kilograms per square meter. Wing loading is an important consideration in the design and evaluation of an aircraft.

$$\text{Wing Loading} = \frac{\text{Total Weight of Aircraft}}{\text{Total Wing Area}}$$

Wing loading affects an aircraft's maneuverability, stall speed, efficiency during takeoff and landing, and overall performance, among other aspects of performance. Higher wing loading can result in longer takeoff and landing distances as well as less maneuverability. On the plus side, it frequently leads to quicker cruise velocities and more stable flight during stormy situations.

c) Airfoil Selection

A number of factors, including the aircraft's intended usage, performance requirements, aerodynamic characteristics, and structural concerns, should be considered while selecting an airfoil. Below is a synopsis of the

process: Selecting an airfoil for an aircraft is a complex process that necessitates extensive research, careful consideration of a variety of factors, and occasionally making concessions in order to strike the right balance between performance, economy, and safety. Other factors that may be taken into account include the iterative design process, aerodynamic considerations, structural considerations, mission requirements, and performance goals.

d) Powerplant Selection

A key decision in aircraft design, the engine or powerplant selection affects reliability, efficiency, performance, and overall operating costs. An overview of the process of selecting an engine is provided below: The requirements for the mission profile and performance, thrust or power requirements, engine types, specific engine models, compatibility and integration, final selection, and validation are all covered. Any aircraft powerplant's main goal is to provide a propelling force to the airframe that is attached to it. The ideal scenario would be to achieve this propelling power with zero frontal area, zero volume, weightless engine, and no fuel expense. Since these parameters are unachievable, we must accept the consequences of powerplant size, weight, and fuel consumption in order to generate a propelling thrust. The generalized method takes the aircraft's performance and application needs into account when choosing a powerplant. For a particular set of criteria, the engine choice implies a trade-off between fuel consumption, frontal area, and weight.

e) Fuselage Design

An airplane is a rigid (assumed) structure made up of numerous additional parts, all of which are part of the air medium. The aircraft system's center of gravity needs to be positioned correctly in order for it to be stable and simple to manage. Therefore, it is crucial that the aircraft's weights be distributed so that the CG location is clearly defined. Additionally, when specific components may be eaten or even eliminated, the weight distribution should be such that the CG

movement is controlled and not impaired. One crucial requirement is that the CG must be at 30% of the mean aerodynamic chord when the aircraft is fully loaded. In other scenarios, such as landing, the CG movement must be contained between 25% and 35% of the mean aerodynamic chord, whether or without a cargo.

f) Landing Gear Design

An aircraft's size, weight, intended use, operating environment, and regulatory requirements must all be carefully considered when designing landing gear. A few of its requirements are load factors, shock absorption and dampening, stability and control, retractable mechanism, structural integrity, and emergency extension.

g) Performance Characteristics

The performance characteristics of an aircraft are a group of factors that influence how well the aircraft operates in various flight scenarios. These characteristics are essential for assessing an aircraft's suitability and capability for a particular mission. Speed, range, payload, endurance, altitude performance, stability and control, fuel efficiency, and environmental performance are examples of performance qualities. Aerodynamics, the propulsion system, and operational considerations are only a few of the variables that affect and interact with these qualities.

h) Centre of Gravity Estimation

Finding the center of gravity (CG) of an aircraft is crucial to preserving its controllability and stability while in flight. The location of the aircraft's effective center of gravity (CG) is where its mass is concentrated. The CG needs to be positioned within a certain range in order to maintain stable flying characteristics. By accurately estimating and maintaining the center of gravity inside the defined envelope, aircraft designers and operators can provide stable and predictable flight characteristics under a variety of operating scenarios.

III. METHODOLOGY

For a comparative analysis, ten business aircraft have been examined in terms of length,

height, wing span, wing area, maximum takeoff weight (MTOW), cruise speed, service ceiling, range, payload, powerplant, number of engines, aspect ratio, wing loading, maximum thrust, and gross weight, among other parameters.

The following Aircrafts are taken for the Comparative studies,

- i. Cessna 510 Citation Mustang
- ii. Grumman Gulfstream II
- iii. Bombardier global express
- iv. Honda HA-420 Honda jet
- v. Learjet-23
- vi. Syberjet sj30i
- vii. Hawker-800
- viii. Dassault Falcon 7x
- ix. Gulfstream G400
- x. Cessna Citation x

We have made multiple estimates based on the parameters from the comparison study to determine the parameters needed for the aircraft's design. In order to estimate weight, we first calculated the aircraft's total weight, which is the product of the aircraft's empty weight, weight of fuel, and weight of payload.

$$W=W_{\text{payload}} + W_{\text{fuel}} + W_e$$

Following the estimation of weight, wing loading was computed using the V_{max} and the landing distance. The choice of airfoil was then made in accordance with the necessary criteria, including camber, lift coefficient, and required lift. A dimensionless quantity called the lift coefficient (CL) establishes a relationship between the lift generated by a lifting body and the surrounding fluid density, velocity, and reference area. A lifting body is a foil or a foil-bearing body in its entirety, such as a fixed-wing aircraft. CL is influenced by the body's angle to the flow, Reynolds number, and Mach number. The section lift coefficient CL , where the foil chord is used as the reference area rather than the reference area, describes the dynamic lift qualities of a two-dimensional foil section. The most important step in the procedure is choosing the

powerplant, which is responsible for producing a powerful push that is adequate for the aircraft. The fuselage, which has a vital function in the aircraft, is then designed with the purpose and performance characteristics of the aircraft in mind. Next, we get to the section of the landing gear design where the Tricycle Landing gear system is used by the majority of business jets. In this configuration, the aircraft has one nose landing gear beneath the aircraft's nose and two main landing gears under its wings. In order to reduce drag and maximize fuel efficiency, the

landing gear retracts inside the fuselage during flight. For stability and support when the aircraft is on the ground or during takeoff and landing, the landing gear is extended.

IV. RESULT AND DISCUSSION

An average value is used in the design of the aircraft based on the parameters of the comparative study. We are examining the parameters of the aircraft listed below using a number of plots and tables.

Aircraft model	Wing span(M)	Length(M)	Wing Area(M ²)	Height(M)	Seating capacity
Cessna 510 Citation Mustang	13.16	12.37	19.51	4.09	4
Grumman Gulfstream II	20.98	24.36	86.83	7.47	18
Bombardier global express	19.46	20.29	48.5	6.2	8
Honda HA-420 Hondajet	12.12	12.99	16.4	4.56	4
Learjet-23	10.846	13.183	21.48	3.835	6
Syberjet sj30i	12.9	14.3	18.95	4.3	8
Hawker-800	15.659	15.6	34.7	5.36	8
Dassault Falcon 7x	26.21	23.38	70.7	7.83	12
Gulfstream G400	26.31	26.29	88.3	7.72	12
Cessna citation x	19.39	22.04	48.96	5.85	14

Table 1-Specifications

Aircraft model	Max Takeoff Weight(KG)	Fuel weight (KG)	Max Speed(KM/HR)	Cruise Speed(KM/HR)	Service ceiling(M)
Cessna 510 Citation Mustang	3930	1170	777	630	12500
Grumman Gulfstream II	30935	12837	936	879.7	14000

Bombardier global express	17622	6418	883	850	13716
Honda HA-420 Hondajet	7900	1290.47	778	782	13000
Learjet-23	5670	3206	903	834	13716
Syberjet sj30i	6328	4763	900	900	15000
Hawker-800	12700	4535.92	819	795	13000
Dassault Falcon 7x	31751	14488	956	850	15544.6
Gulfstream G400	31680	11500	956	935	13716
Cessna citation x	16375	5896.8	1127	978	15545

Table 2-Specifications

Aircraft model	Payload (KG)	Range(KM)	Powerplant	Number of engines	Empty weight(KG)
Cessna 510 Citation Mustang	528.43	2161	Pratt & Whitney Canada PW615F	2	2540
Grumman Gulfstream II	2184	6570	Rolls-Royce Spey Mk511-8	2	17735
Bombardier global express	1588	5741	BMW/Rolls- Royce BR710A2-20	2	10659
Honda HA-420 Hondajet	635.03	2661	GE Honda HF120	2	3267.23
Learjet-23	478	2945	General Electric CJ610-4	2	2790
Syberjet SJ30i	680.38	4600	William International FJ44-2A	2	4045
Hawker-800	929.86	4426	Honeywell TFE731-5BR	2	7076
Dassault Falcon 7x	1996	11019	Pratt & Whitney Canada PW307A	3	15834.46
Gulfstream G400	1840	7778	Pratt & Whitney PW812GA	2	16103
Cessna citation x	440	6410	Rolls-Royce AE3007C	2	10038

Table 3-Specifications

Aircraft model	Aspect Ratio	Chord length(M)	Max Thrust(KN)	Wing Loading(KG/M ²)	Gross weight(KG)
Cessna 510 Citation Mustang	9.07	1.4	12.98	249	3921
Grumman Gulfstream II	7.5	2.32	50.7	451.5	29710
Bombardier global express	7.8	2.23	65.6	363.3	44565.45
Honda HA-420 Hondajet	9.34	1.52	14.85	308	4808.04
Learjet-23	7.9	1.25	12.677	353.5	5987.4
Syberjet sj30i	8.5	1.5	25.08	357.39	6327.6
Hawker-800	8.64	2.29	20.72	357.7	12700.59
Dassault Falcon 7x	10.48	2.5	28.48	449	31751.46
Gulfstream G400	7.5	2.71	60	465.48	31683.43
Cessna citation x	7.8	1.65	30.09	483	16375

Table 4-Specifications

Weight Estimation	Max Takeoff weight(KG)	Fuel Weight(L)	Empty Weight(KG)	Payload(KG)
Cessna 510 Citation Mustang	3930	1170	2540	528.43
Grumman Gulfstream II	30935	12837	17735	2184
Bombardier global express	17622	6418	10659	1588
Honda HA-420 Hondajet	7900	1290.47	3267.23	635.03
Learjet-23	5670	3206	2790	478
Syberjet sj30i	6328	2260	4045	680.38
Hawker-800	12700	4535.92	7076	929.86
Dassault Falcon 7x	31751	14488	15834.46	1996
Gulfstream G400	31680	11500	16103	1840
Cessna citation x	16375	5896.8	10038	440

Table 5-Weight Estimation

Powerplant	Length(M)	Diameter(M)	Thrust(KN)	Weight(KG)
Pratt & Whitney Canada PW615F	1.24	0.41	6.49	136
Rolls-Royce Spey Mk511-8	3.46	1.04	67	1200
BMW/Rolls-Royce BR710A2-20	3.38	1.19	67.8	1500
GE Honda HF120	1.48	0.47	18.2	161
General Electric CJ610-4	1.03	0.47	12.71	183
William International FJ44-2A	1.2	0.55	10.7	240
Honeywell TFE731-5BR	1.26	1	21.1	408
Pratt & Whitney Canada PW307A	2.2	1.17	28.46	551
Pratt & Whitney PW812GA	3.28	1.17	57.8	1157
Rolls-Royce AE3007C	2.5	1.07	40	900

Table 6-Powerplant specifications

Powerplant	T/W	Bypass ratio	Pressure ratio	SFC(l/hr)
Pratt & Whitney Canada PW615F	4.87	2.8:1	9.4:1	0.35
Rolls-Royce Spey Mk511-8	4.3	0.25:1	13:1	0.44
BMW/Rolls-Royce BR710A2-20	4.21	5.9:1	30:1	0.39
GE Honda HF120	4.4	2.9:1	26.6:1	0.34
General Electric CJ610-4	7.4	0	11:1	0.62
William International FJ44-2A	4.41	4:1	20:1	0.38
Honeywell TFE731-5BR	5.3	2.8:1	13:1	0.33
Pratt & Whitney Canada PW307A	5.26	4.5:1	15:1	0.4

Pratt & Whitney PW812GA	5.5	4.5:1	32:1	0.38
Rolls-Royce AE3007C	3.9	5:01	25:1	0.25

Table 7-Powerplant Specifications

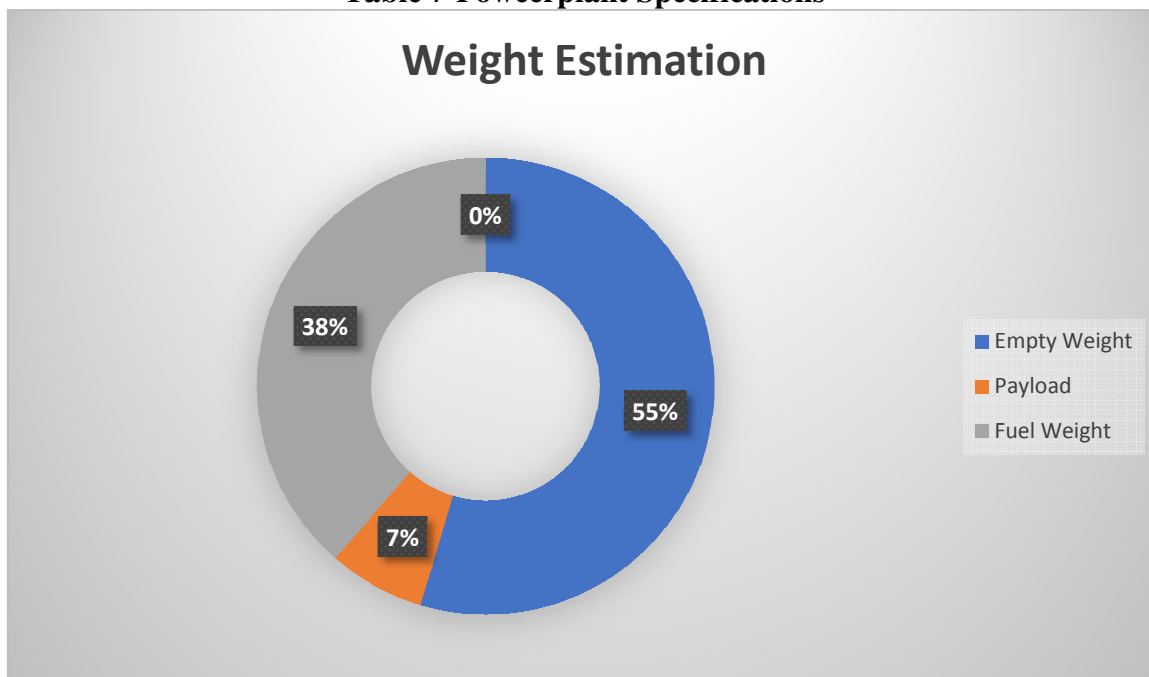


Chart 1-Weight Estimation

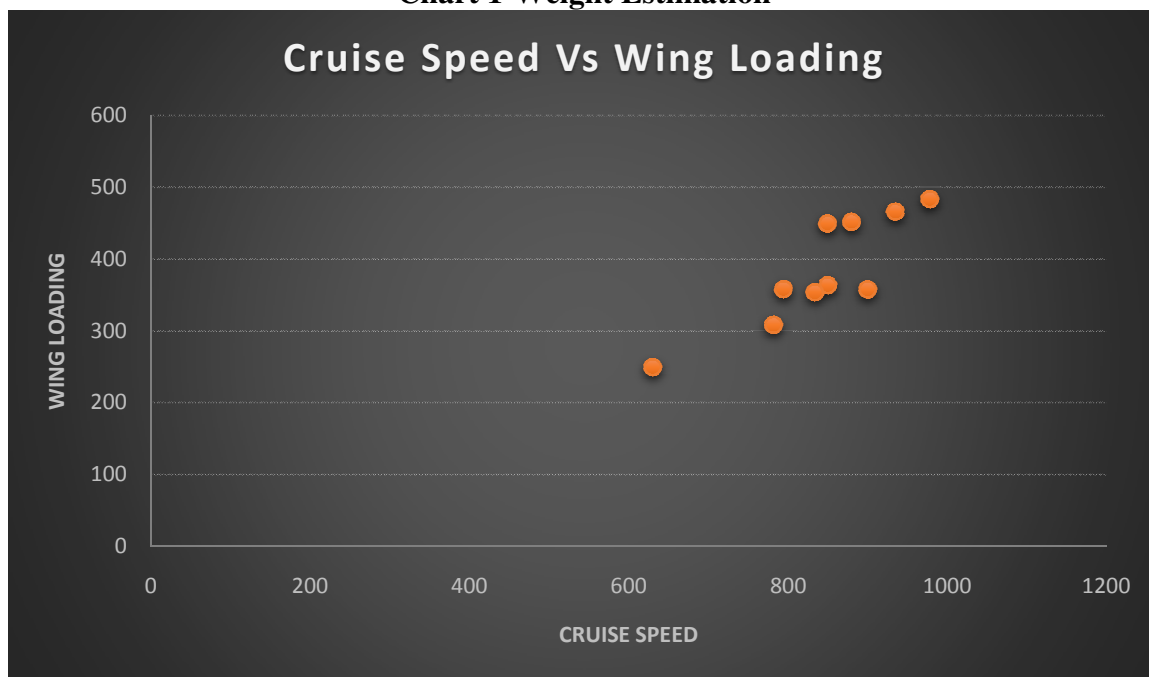


Chart 2

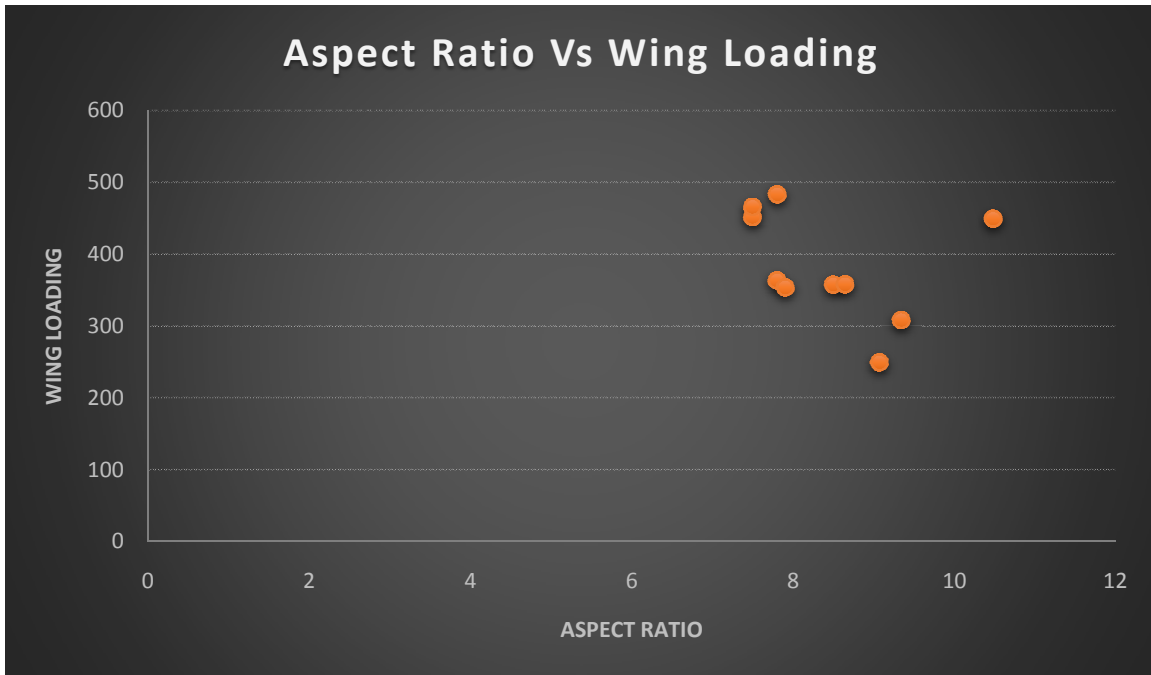


Chart 3

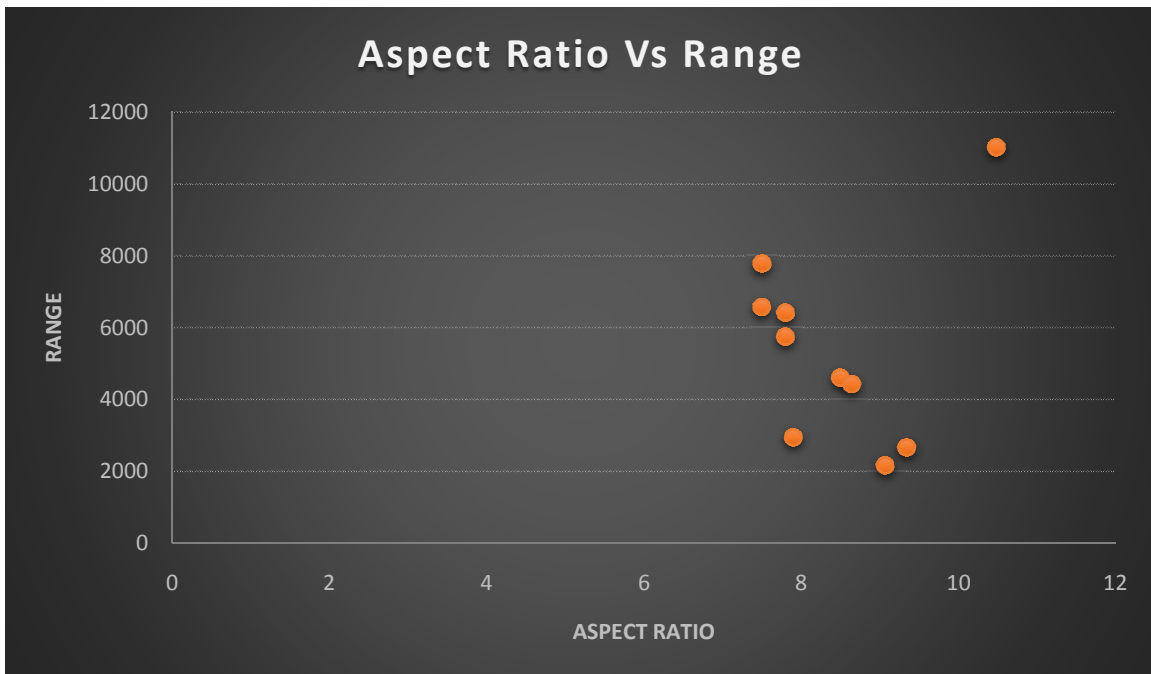


Chart 4

V. AVERAGE DESIGN PARAMETERS

S.NO	PARAMETERS	10-SEATER AIRCRAFT	BUSINESS
1.	Wing Span(M)	17.7035	
2.	Length(M)	18.4803	
3.	Height(M)	5.7215	
4.	Wing Area(M ²)	45.433	

5.	Max Seating Capacity	10
6.	Max Take-off Weight(KG)	16489.1
7.	Fuel Weight(KG)	6360.219
8.	Max Speed(KM/HR)	903.5
9.	Cruise Speed(KM/HR)	843.37
10.	Service ceiling(M)	13973.76
11.	Payload(KG)	1129.97
12.	Range(KM)	5431.1
13.	Powerplant	2X BMW/Rolls- Royce BR710A2
14.	Number of Engines	2
15.	Aspect Ratio	8.453
16.	Chord Length(M)	1.937
17.	Max Thrust(KN)	32.1177
18.	Wing Loading(KG/M ²)	383.787
19.	Gross Weight(KG)	18783
20.	Empty Weight(KG)	9008.769

Table 8-Average Design Parameters

VI. CONCLUSION

A business aircraft basic design is complete, and its numerous design characteristics and performance requirements are determined and computed. Even though the fundamental framework for development has been finished, it's possible that the final design values don't accurately reflect the aircraft's genuine and intended design. The finished design satisfies the necessary specifications for a long-range, highly fuel-efficient aircraft. In order to attain optimal performance, designs are always being invented, enhanced, and adjusted; there is no such thing as an ideal design. Working on this project, which has required a lot of work, has taught us a lot.

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