

Recent Trends in Electromagnetic Braking - A Review

Dr. S. Ganeshkumar¹, R. Ashwath², P. Chandrakand³, K. Gunasekaran⁴, S. Gurushankar⁵

¹Assistant Professor, Department of Mechanical Engineering, Sri Eshwar College of Engineering, Coimbatore, India.

²Student, Department of Mechanical Engineering, Sri Eshwar College of Engineering, Coimbatore, India.

³Student, Department of Mechanical Engineering, Sri Eshwar College of Engineering, Coimbatore, India.

⁴Student, Department of Mechanical Engineering, Sri Eshwar College of Engineering, Coimbatore, India.

⁵Student, Department of Mechanical Engineering, Sri Eshwar College of Engineering, Coimbatore, India.

ABSTRACT:

Magnetic braking system is the most emerging technology in the automobile sectors. Braking system is the one which is mainly considered while describing the safety in driving of any automobiles. Magnetic braking system is the emerging concept which is to be incorporated with the conventional braking system in the automobiles to increase the efficiency of the braking system. The working of the braking system is explained with prototypic model. The ferromagnetic material is attached to the axial of the rear wheel and is surrounded by a casing containing magnetic coils. On the application of brake with the help of the electricity, the magnetic coils generate the repulsive force against the rotating element on the rear axial. Which helps to slow down the vehicle in an efficient manner.

KEYWORDS: *Magnetic braking, magnetic coils, ferromagnetic materials and repulsive force.*

1.Introduction: A brake is a mechanical device which helps to regulate or forbid the motion of the vehicles. Various types of braking mechanisms like drum brake, hydraulic brake, pneumatic brake and air brake are used to slow down the vehicles. Those systems are mainly works by creating frictional force between wheel drum and the brush. The only difference is of using different mechanisms. Many industries especially automobile industries come up with new innovations on automobiles. Magnetic braking system is one of the new emerging concept to control the movements of the vehicle. Braking systems are vary with vehicles according to the requirements or purpose of the vehicles.

For example, most passenger vehicles are come up with hydraulic braking system while in heavy load vehicles and bikes air brakes and mechanical brakes are used respectively. By the way magnetic braking system is one of the new concept, which works based on the principle of repulsion and is to be incorporated with conventional braking system to increase the efficiency of braking.

2.Eddy current braking systems

The effect on braking torque, an experiment on eddy current brakes by changing the time varying A.C. field. They obtain the result within 10% error. Finally, they revealed that the time varying field

increases the braking torque generation capacity of an eddy current brake. [1]. The comparison between the electromagnetic braking system and conventional exhaust braking system were studied. In this various pros, cons and applications were described. This paper concludes by describing electromagnetic braking system is more reliable than other braking systems.[2]. The efficient use of contactless brake over rubbing brakes. With their points, contactless brakes are mostly used in heavy vehicles where the brake blurring issue is not kidding[3].The material used in eddy current braking system. Materials such Al – 6061, Al – 7075 and Al – 7475 were chosen for their higher workability, ultimate yield strength and thermal conductivity were studied. Experiment is carried out for the speed range between 50 and 140 kmph[4].An experiment was conducted to investigate working of eddy current brake by using different materials like copper, aluminium and brass. Here speed reduction and time taken for speed reduction is tested by using the materials. It is observed that percentage of speed reduction is more and time taken for the speed reduction is less while using aluminium disc when compared to other materials and this is due to positive susceptibility, higher permeability and higher depth of penetration in aluminum disc.[5]

3.Efficiency of Eddy Current Braking system

The eddy current braking system and heating system was studied in which is to be used in electric buses as efficient braking energy recovery system. Performance test is carried out under three different modes of heating by designing a basic eddy current braking and heating system. This experiment revealed that this system improves the efficiency when compared to other system. [6]. The combined working eddy current and electromagnetic braking was also studied. In

this research the limitations are exhibited such as demerits on battery power can be overcome by combining eddy current and electromagnetic brakes and also says that 80% of power is make up by this braking system. [7]. Prototyping of an eddy current braking system was executed and analyzed with COMSOL multi physics software and stoppage time is tested at five different speeds. The air gap between the disc and the coil is varied and tested. Finally, they found that the system got failed beyond 3mm of the air gap. And also magnet having higher magnetic flux density was used to minimize the braking time. [8]

4.Simulation Techniques of Electromagnetic braking systems

An eddy current braking system using SIMULINK software was modelled and the parameters that affects the efficiency of braking were tested. Parameters such as magnetic field, air gap, velocity and thickness were altered and analyzed the effect on the braking force. It is found that the distance between the poles affects the efficiency of the braking [9]. In addition, another electromagnetic braking model prototyped and analyzed the same for efficient braking. Specific location of braking system has better heat dissipation capability to overcome some problems raised on friction braking. [10]. The eddy current and magnetic rail brakes for high speed trains were analyzed. It reveals that a rail brakes that combines both magnetic rail brake and eddy current brake permits profitable braking action through the range of acceptable speeds. [11]. An eddy current braking model was developed. They used aluminum disc to design the model. This model is tested under five different speeds and the braking time for the same is measured. It is found the eddy current braking system is very effective at high velocities. [12]. Structural health

monitoring (SHM) takes NDE a step further and is a process of periodically or continuously monitoring and assessing the performance and safety of a structural system. The development of this sensor technology is novel because it can be automated and has a sensing region far larger than the sensor footprint. The eddy current sensor is demonstrated to identify both corrosion and damage in the form of a small hole well outside the sensors footprint. This study has experimentally validated the automated eddy current sensor to identify damage in a conductive structure. It was found that damage to the structure was reflected as a small change in the inductance of an inductor. The sensor was shown to have little variation between measurements, significantly decreasing the error bounds and providing low chance for false positives and negatives. [13]

5. Traction forces of Locomotive and Eddy Current Braking system:

The design a magnetic braking system based on the parameters that are followed based on the magnets and the drag force which is used to stop the speed of the motor or other automobile or locomotive. Essential thing in this braking system is selection of magnetic material and evaluating magnetic flux. So that they have be designed then stimulated to demonstrate the air gap which has a significant effect on the magnetic flux density from the FEM flux model. [14]. The working principle of the electromagnetic braking system and the incorporation of the brake with the heavy vehicle as an auxiliary brake. To avoid the traction force or brake looking this brake can be used it can be incorporate with the ABS for the better performance. [15]. The braking of the electric drives such as AC and DC electric motors using the eddy current braking system was investigated that the operation defects in DC traction engines and avoiding the traction

using eddy current braking system by using AC motors. [16]. Avoiding the accidental damage to the vehicle by applying brake using the magnetic braking system Attractive slowing down mechanism and contrast of mechanism with other mechanism. [17]. Many conventional brakes, avoiding the high force to applying on the brake disc and avoiding unwanted heat dissipating because of the simple of the vehicle and simple effective mechanism of braking system and avoiding brake fading exists. [18]. The application of the existing techniques for modelling the eddy current braking system was investigated. The theoretical model derived for the eddy current behaviour at low speed zone The dragging torque value is estimated by an appropriate nonlinear observer. Experimental results are presented. Application results obtained on an eddy current brake process are included to illustrate the modelling and the regulator design procedure. [19]. [20]

6. Conclusion: With all the points on magnetic braking system, that they are more reliable than the conventional braking system. the properties of disc brakes, disc brakes are exposed to large thermal stresses during routine braking and extraordinary stresses during hard braking. In the absence of thermal shock, a relatively small number of high-g braking cycles are found to generate macroscopic cracks running through the rotor thickness and along the radius of the disc brake. The analysis herein shows that rotor failure is a consequence of low cycle thermo-mechanical fatigue. Choosing of materials for braking also needed for efficient braking. The air gap between the disc and the electromagnetic coil also affects the efficiency of braking. Thus all the studies revealed, magnetic braking system is more efficient at higher velocities and less efficient on low velocities.

7. References:

1. KeremKarakoc, Afzal Suleman, Edward J. Park, "Analytical modeling of eddy current brakes with the application of time varying magnetic field" in Elsevier, 2015.07.006
2. Prasad Dandavate, "An empirical review of electromagnetic braking systems" in international journal of research in engineering and science, 2016: vol 4 Iss 12 pp.15-23
3. Hiralpatel, Sanketpatel, Aakashbhavsar, Gosaipratigir, Mehulsorthiya, "A Review Paper On Contactless Braking System" in International Journal of Advance Engineering and Research Development, 2017: 4.72 special issue p.issn:2348-6406
4. Gyaneshwar.V, BinoShaji, Ramanaryanan.N, Vishnu Chandar.S, Devika.D, SathyaNarayanan.K, "Material Selection and Optimization of an Eddy Current Braking System with Regeneration" in Elsevier, 2214-7853.2018
5. G.L. Anantha Krishna, K.M. Sathish Kumar, "Experimental Investigation of Various Parameters on Permanent Magnet Eddy Current Braking System" in Elsevier, 2575-2581.2018
6. Lezhi Ye, Chen Liang, Yupeng Liu, Desheng Li, Zenggang Liu, "Performance analysis and test of a novel eddy-current braking & heating system for electric bus" in Elsevier, 0196-8904/2019
7. Yash Gandhi, DipamModh, Nyeekishan, RajanParmar, Nihar Panchal, "Review Paper on Eddy Current and Electromagnetic Brake" in international journal of engineering research and technology, 2278-0181.2021
8. Oscar Rodrigues, OmkarTaskar, ShrutikaSawardekar, Henderson Clemente, Girish Dalvi, "Design & Fabrication of Eddy Current Braking System" in International Research Journal of Engineering and Technology (IRJET), Volume: 03 Issue: 04 | Apr-2016
9. Er. ShivanshuShrivastava, "A Parametric Analysis of Magnetic Braking-The Eddy Current Brakes – For High Speed and Power Automobiles and Locomotives Using SIMULINK" in International Journal of Advanced Research in Electrical, Electronics and Instrumentation Engineering, Vol. 3, Issue 8, August 2014
10. AkshyakumarS.Puttewar, Nagnath U. Kakde, Huzaiifa A. Fidvi, BhushanNandeshwar, "Enhancement of Braking System in Automobile Using Electromagnetic Braking" in IOSR Journal of Mechanical and Civil Engineering, 2320-334X PP 54-59 .2014
11. Sergey Kitanov, Anatoly Podol, "Analysis of Eddy current and Magnetic Rail Brakes for High speed Trains" in The Open Transportation Journal, 2008,2,19-28
12. Smit Patel, Meet Patel, Anand Patel, ChetanSanghani, Diptesh Patel, "Development of the Electro-Magnetic Brake" in International Journal for Innovative Research in Science & Technology - Volume 1 - Issue 12 - May 2015
13. Henry A. Sodano, "Development of an Automated Eddy Current Structural Health Monitoring Technique with an Extended Sensing Region for Corrosion Detection" in SAGE Publications, Vol 6(2): 0111–9.2007
14. Min Joua, Jaw-KuenShiaub, Chi-ChianSuna, "Design of a magnetic braking system" in Elsevier, 2006.01.149
15. Sevvel P, Nirmal Kannan V, Mars Mukesh S, "Innovative Electro Magnetic Braking System" in Innovative Electro Magnetic Braking System, Volume 3, Special Issue 2, April 2014
16. LeonasPovilasLingaitis, LionginasLiudvinavicious, "Electric drives of traction rolling stocks with AC motors" in TRANSPORT – 2006, Vol XXI, No 3, 223–229
17. James Valder, VishwasNaik, Zarnab Ahmed, VishwajitGhorpade, Daniyel Ahmed, "Design and Fabrication of Magnetic Braking System", in Journal of Mechanical Engineering and Automation 2017, 7(4): 116-118
18. Romin Patel, "Development of Electro-Magnetic Brake System" in International Journal of Research in Mechanical Engineering & Technology, Vol. 6, Issue 2, May - Oct 2016
19. E. Simeu, D. Georges, "Modeling And Control Of An Eddy Current Brake" in Elsevier, Vol. 4, No. 1, pp. 19-26, 1996
20. Thomas J. Mackin, Steven C. Noe, K.J. Ball, B.C. Bedell, "Thermal cracking in disc brakes" in Elsevier, Engineering failure analysis 9 (2002) 63-76
21. Venkatesh, S., Kumar, R.S., Sivapirakasam, S.P., Sakthivel, M., Venkatesh, D. and Arafath, S.Y., 2020. Multi-objective optimization, experimental and CFD approach for performance analysis in square cyclone separator. Powder Technology, 371, pp.115-129.

22. Kumar, R.S., Alexis, J. and Thangarasu, V.S., 2017. Optimization of high speed CNC end milling process of BSL 168 Aluminium composite for aeronautical applications. *Transactions of the Canadian society for Mechanical Engineering*, 41(4), pp.609-625.
23. Kumar, S.R., Alexis, J.S. and Thangarasu, V.S., 2017. Experimental Investigation of Influential Parameters in High Speed Machining of AMS 4205. *Asian Journal of Research in Social Sciences and Humanities*, 7(2), pp.508-523.
24. Alexis, J. and Thangarasu, V.S., 2016. Prediction of machining parameters for A91060 in end milling. *Advances in Natural and Applied Sciences*, 10(6 SE), pp.157-164.
25. Kumar, R.S., Thangarasu, V.S. and Alexis, S.J., 2016. Adaptive control systems in CNC machining processes--a review. *Advances in Natural and Applied Sciences*, 10(6 SE), pp.120-130.
26. Suresh Kumar, R., John Alexis, S. and Thangarasu, V.S., 2015. Application of GA & ANN for the optimization of cutting parameters for end milling operation-A comparison. *International Journal of Applied Engineering Research*, 10(20)
27. T Ramakrishnan, M SatheshBabu, S Balasubramani, K Manickaraj, R Jeyakumar., 2021.Effect of Fiber Orientation and Mechanical Properties of Natural Fiber Reinforced Polymer Composites-A Review. *paideumajournal*.14 (3), pp.17-23.
28. Jeyakumar R, Balasubramanian K, Ramamoorthi R, Ramakrishnan T.,2021,Development Of Compact Electro Gear Pump For Airborne Applications. *paideumajournal*.14 (3), pp.50-57.
29. Ramakrishnan, T. and Sampath, P.S., 2017. Dry sliding wear characteristics of new short agave angustifoliamarginata (AAM) fiber-reinforced polymer matrix composite material. *Journal of Biobased Materials and Bioenergy*, 11(5), pp.391-399.
30. Thirumalaisamy, R. and SUBRAMANI, S.P., 2018. Investigation of physico-mechanical and moisture absorption characteristics of raw and alkali treated new agave angustifoliamarginata (AAM) fiber. *Materials Science*, 24(1), pp.53-58.
31. Jeyakumar, R., Sampath, P.S., Ramamoorthi, R. and Ramakrishnan, T., 2017. Structural, morphological and mechanical behaviour of glass fibre reinforced epoxy nanoclay composites. *The International Journal of Advanced Manufacturing Technology*, 93(1), pp.527-535.
32. Ramakrishnan, T. and Sampath, P.S., 2017. Experimental investigation of mechanical properties of untreated new Agave AngustifoliaMarginatafiber reinforced epoxy polymer matrix composite material. *Journal of Advances in Chemistry*, 13(4), pp.6120-6126.
33. Ramakrishnan, T., Sampath, P.S. and Ramamoorthi, R., 2016. Investigation of mechanical properties and morphological study of the alkali treated agave angustifoliamarginatafiber reinforced epoxy polymer composites. *Asian Journal of Research in Social Sciences and Humanities*, 6(9), pp.461-472.
34. Sathish, K., Ramakrishnan, T. and Sathishkumar, S., 2016. Optimization of turning parameters to improve surface finish of 16 Mn Cr 5 material. *Advances in Natural and Applied Sciences*, 10(6 SE), pp.151-157.
35. Ramakrishnan, T., Sathish, K., Sampath, P.S. and Anandkumar, S., 2016. Experimental investigation and optimization of surface roughness of AISI 52100 alloy steel material by using Taguchi method. *Advances in Natural and Applied Sciences*, 10(6 SE), pp.130-138.
36. Ramakrishnan, T. and Sampath, P.S., 2016. Thermogravimetric Analysis (TGA) and the Effect of Moisture Absorption on the Mechanical Properties of New Agave AngustifoliaMarginata 3 Fiber (AAMF) Reinforced Epoxy Polymer Composite Material. *International Journal of Printing, Packaging & Allied Sciences*, 4(5), pp.3245-3256.
37. Gokilakrishnan, G. and Varthanan, P.A., 2019. Development of manufacturing-distribution plan considering quality cost. *International Journal of Enterprise Network Management*, 10(3-4), pp.280-304.
38. Varthanan, P.A. and Gokilakrishnan, G., 2018. Simulation Based Swarm Intelligence to Generate Manufacturing-distribution Plan for a Bearing Industry under Uncertain Demand and Inventory Scenario. *International Journal of Pure and Applied Mathematics*, 119(12), pp.2117-2134.
39. Gokilakrishnan, G.E., Divya, S., Rajesh, R. and Selvakumar, V., 2014. Operating torque in ball

- valves: a review. *Int J Technol Res Eng*, 2(4), pp.311-315.
40. Venkatesh, S., Sivapirakasam, S.P., Sakthivel, M., Ganeshkumar, S., Prabhu, M.M. and Naveenkumar, M., 2021. Experimental and numerical investigation in the series arrangement square cyclone separator. *Powder Technology*, 383, pp.93-103.
41. Venkatesh, S., Sakthivel, M., Saranav, H., Saravanan, N., Rathnakumar, M. and Santhosh, K.K., 2020. Performance investigation of the combined series and parallel arrangement cyclone separator using experimental and CFD approach. *Powder Technology*, 361, pp.1070-1080.
42. Venkatesh, S., Sakthivel, M., Avinasilingam, M., Gopalsamy, S., Arulkumar, E. and Devarajan, H.P., 2019. Optimization and experimental investigation in bottom inlet cyclone separator for performance analysis. *Korean Journal of Chemical Engineering*, 36(6), pp.929-941.
43. Venkatesh, S., Sakthivel, M., Sudhagar, S. and Daniel, S.A.A., 2018. Modification of the cyclone separator geometry for improving the performance using Taguchi and CFD approach. *Particulate Science and Technology*.
44. Venkatesh, S. and Sakthivel, M., 2017. Numerical investigation and optimization for performance analysis in Venturi inlet cyclone separator. *Desalination and Water treatment*, 90, pp.168-179.
45. Venkatesh, S., Bruno Clement, I., Avinasilingam, M. and Arulkumar, E., 2017. Design of Experiment Technique for Improving the Performance of Stirling Engine. *International Research Journal of Engineering and Technology*, 4(5), pp.62-65.
46. Vennilaa, D.B., Karuppusami, G. and Senthil, P., 2016. Analysis of different infiltration effect for selective laser sintering process through Taguchi method. *Australian Journal of Mechanical Engineering*, 14(3), pp.217-223.
47. NaveenPrabhu, V., SaravanaKumar, K., Suresh, T. and Suresh, M., 2016. Experimental investigation on tube-in-tube heat exchanger using nanofluids. *Advances in Natural and Applied Sciences*, 10(7 SE), pp.272-279.
48. Justin Dhiraviam, F., Naveen Prabhu, V., Suresh, T. and SelvaSenthilPrabhu, C., 2015. Improved efficiency in engine cooling system by repositioning of turbo inter cooler. In *Applied Mechanics and Materials* (Vol. 787, pp. 792-796). Trans Tech Publications Ltd.
49. Naveen Prabhu, V. and Suresh, M., 2015. Performance evaluation of tube-in-tube heat exchanger using nanofluids. In *Applied Mechanics and Materials* (Vol. 787, pp. 72-76). Trans Tech Publications Ltd.
50. Prabhu, V.N. and Manigandan, N., 2014. Design and Fabrication of Solar Transport Vehicle. *OSR J. Mech. Civ. Eng*, 11, pp.14-19.
51. Manigandan, N., NaveenPrabhu, V. and Suresh, M., 2015. Experimental investigation of a brazed chevron type plate heat exchanger. *International Journal of Science Technology & Engineering*, 1(12), pp.1-7.
52. Dhiraviam, F.J., Naveenprabhu, V. and Santhosh, M., 2017. Study the Effects of Solar Assisted Vapour Compression Air Conditioning System for Winter Applications. *International Journal for Scientific Research & Development*, 4(11), pp.505-508.
53. Manigandan, N., Naveenprabhu, V. and Devakumar, M., 2014. Design and Fabrication of Mechanical device for Effective Degreasing in Roller Bearing. *Procedia Engineering*, 97, pp.134-140.
54. Pravin, V.N.D.M.K. and Swamy, V.R.S.S.A., A Review of Evaporative Cooling of Finned and Non-Finned Heat Exchanger on Condenser.
55. Naveenprabhu, V. and Suresh, M., 2020. Performance enhancement studies on evaporative cooling using volumetric heat and mass transfer coefficients. *Numerical Heat Transfer, Part A: Applications*, 78(9), pp.504-523.
56. Dhiraviam, F.J., Naveenprabhu, V., Satish, K. and Palanivelrajan, A.R., 2019, October. Emission characteristic in CI engines using zirconium porous medium in piston head. In *AIP Conference Proceedings* (Vol. 2161, No. 1, p. 020012). AIP Publishing LLC.
57. Naveenprabhu, V., Dhiraviam, F.J., Gowtham, K.M., Gowtham, S., Tharick, R.A. and Arunkumar, R., 2019. Smart Hot Chamber in Refrigeration System Based on Waste Heat Recovery. *Indian Journal of Science and Technology*, 12, p.20.
58. Subramaniam, B., Natarajan, B., Kaliyaperumal, B. and Chelladurai, S.J.S., 2019. Wear behaviour of aluminium 7075—boron carbide-coconut shell

- fly ash reinforced hybrid metal matrix composites. *Materials Research Express*, 6(10), p.1065d3.
59. Subramaniam, B., Natarajan, B., Kaliyaperumal, B. and Chelladurai, S.J.S., 2018. Investigation on mechanical properties of aluminium 7075-boron carbide-coconut shell fly ash reinforced hybrid metal matrix composites. *China Foundry*, 15(6), pp.449-456
60. N. Balaji, S.Balasubramani, V.Pandiaraj., 2021, Fabrication and Analysis of Al6061/Al₂O₃/TiC Hybrid Metal Matrix Composite, Paideuma Journal of Research., Vol 14, No 3, pp 24-35.
61. Balasubramani, S., Dhanabalakrishnan, K.P. and Balaji, N., 2015. Optimization of machining parameters in aluminium HMMC using response surface methodology. *International journal of applied engineering research*, 10(20), pp.19736-19739.
62. Balasubramani S, Manikandan.SPrasath.P, Suresh.D and ShanmugaSundaram.P., 2018. "Vibration Analysis of Work Holding Devices in Composite Materials" International Journal for Scientific Research & Development, Vol. 6, No 2, pp 2520-2523.
63. Subramaniam, B., Purusothaman, V.R., Karuppusamy, S.M., Ganesh, S.H. and Markandan, R.K., 2020. Review on properties of aluminium metal matrix composites. *Journal of Mechanical and Energy Engineering*, 4(1), pp.57-66.
64. Balaji, N., Balasubramani, S., Ramakrishnan, T. and Sureshbabu, Y., 2020. Experimental Investigation of Chemical and Tensile Properties of SansevieriaCylindricaFiber Composites. In *Materials Science Forum* (Vol. 979, pp. 58-62). Trans Tech Publications Ltd.
65. Balasubramani, S. and Balaji, N., 2016. Investigations of vision inspection method for surface defects in image processing techniques-a review. *Advances in Natural and Applied Sciences*, 10(6 SE), pp.115-120.
66. Ganeshkumar S, Sureshkumar R, Sureshbabu Y, Balasubramani S 2020, A Review On Cutting Tool measurement In Turning Tools By Cloud Computing Systems In Industry 4.0 And Iot, GIS SCIENCE JOURNAL, Vol 7, No 8, pp 1-7.
67. Ganeshkumar S, Sureshkumar R, Sureshbabu Y, Balasubramani S, 2019, A Numerical Approach To Cutting Tool Stress In Cnc Turning Of En8 Steel With Silicon Carbide Tool Insert, International Journal of Scientific & Technology Research, Vol 8, No 12, pp 3227-3231.
68. Ganeshkumar, S., Thirunavukkarasu, V., Sureshkumar, R., Venkatesh, S. and Ramakrishnan, T., 2019. Investigation of wear behaviour of silicon carbide tool inserts and titanium nitride coated tool inserts in machining of en8 steel. *International Journal of Mechanical Engineering and Technology*, 10(01), pp.1862-1873.
69. Venkatesh, S., Sivapirakasam, S.P., Sakthivel, M., Ganeshkumar, S., Prabhu, M.M. and Naveenkumar, M., 2021. Experimental and numerical investigation in the series arrangement square cyclone separator. *Powder Technology*, 383, pp.93-103.
70. Kumar, S.G. and Thirunavukkarasu, V., 2016. Investigation of Tool Wear and Optimization of Process Parameters in Turning of EN8 and EN 36 Steels. *Asian Journal of Research in Social Sciences and Humanities*, 6(11), pp.237-243.
71. Ganeshkumar, S., Sureshkumar, R., Sureshbabu, M.Y. and Balasubramani, M.S., A Review of Performance Investigations in Hydrogen-Oxygen Generator for Internal Combustion Engines.
72. KUMAR, S.D. and KUMAR, S.S., 2021. Effect of heat treatment conditions on ballistic behaviour of various zones of friction stir welded magnesium alloy joints. *Transactions of Nonferrous Metals Society of China*, 31(1), pp.156-166.
73. Kumar, S.D. and Kumar, S.S., 2020. Numerical and experimental ballistic performance of welded magnesium (AZ31B) plates. *Emerging Materials Research*, 9(4), pp.1217-1228.
74. Kumar, S.D., Kumar, S.S. and Kumar, K.A., 2020. Investigation of forced frequency in a commercial vehicle suspension system. *Mechanics and Mechanical Engineering*, 22(4), pp.967-974.
75. Sundaram, S.K., 2020. Experimental ballistic performance determination of friction stir welded magnesium (AZ31B) targets. *Mechanics Based Design of Structures and Machines*.
76. Kumar, S.S., Kumar, S.D. and Magarajan, U., 2020. Investigation of mechanical and wear behaviour of graphene reinforced aluminium alloy 6061 metal matrix composite. *KOVOVE*

- MATERIALY-METALLIC MATERIALS*, 58(5), pp.341-349.
77. Kumar, S.D. and Kumar, S.S., 2019. Investigation of mechanical behavior of friction stir welded joints of AA6063 with AA5083 aluminum alloys. *Mechanics and Mechanical Engineering*, 23(1), pp.59-63.
78. Magarajan, U., Arvind, D., Kannan, N. and Hemanandan, P., 2018. A comparative study on the static mechanical properties of glass fibre vs glass-jute fibre polymer composite. *Materials Today: Proceedings*, 5(2), pp.6711-6716.
79. Yessian, S. and Varthanan, P.A., 2020. Optimization of performance and emission characteristics of catalytic coated ic engine with biodiesel using grey-taguchi method. *Scientific reports*, 10(1), pp.1-13.
80. Sureshbabu, Y. and AshokaVarthanan, P., 2014. Study the emission characteristics of catalytic coated piston and combustion chamber of a four stroke spark ignition (SI) engine. *Journal of Chemical and Pharmaceutical Sciences, JCHPS Special*, (4).
81. Sureshbabu, Y., Ashokavarthnan, P., Balasubramani, S. and Naveenprabhu, V., 2019, October. Experimental investigation on four strokes catalytic coated spark ignition (SI) engine. In *AIP Conference Proceedings* (Vol. 2161, No. 1, p. 020041). AIP Publishing LLC.
82. SureshBabu, Y., Mutyalu, K.V. and Prasad, Y.S., 2012. A Relevant Document Information Clustering Algorithm for Web Search Engine. *International Journal of Advanced Research in Computer Engineering & Technology (IJARCET)*, 1(8).